

Page 1 of 1

All amounts are calculated in domestic currency.

es from 7/22/2016 to 7/22/2016

All Currencies

Grouped by Vendor ID

[illegible]

BORDEREAU D'EXPÉDITION

SABIC POLYMERSHAPES

Expéditeur à:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A 1K7

CANADA

téléphone - 1 (613)

6325200

Facturer à:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A 1K7

Canada

ENTREPÔT: MONTREAL QC - SABIC POLYMERSHAPES
1665 - 55th Avenue, Dorval, QC, H9P 2W3, CA,DATE:
21-JUL-16BON DE COMMANDE: PO33092
TÉL. DE LA PERSONNE-RESSOURCE: 0014005000120

MODALITÉS DE TRANSPORT:

Collect Freight

REPRÉSENTANT: DIXON, WADE

F.A.3.

20-JUL-16

NOM POUR LIVRAISON: 31706596

N° DE CONNAISSANCEMENT

ROSEDALE TRSP

TRANSPORTEUR DE MARCHANDISES:

COMMENTAIRE SUR FRAIS DE TRANSPORT:
CUSTOMER CHOICE - REVIEW NOTES

CATÉGORIE NUMÉRO DE PIÈCE / DESCRIPTION DE L'ARTICLE

1 12768101

PC SH 0.093 52X96 GY GY5B133\SD/PL FR NM | LEXAN F6006

INSTRUCTIONS SPÉCIALES: C OF C TO FAR 25.853F1AI

Numéros de LOT:
(24 Qté)

DATE

D'EXPÉDITION

DATE

D'EXPÉDITION

DATE

D'EXPÉDITION

DATE

D'EXPÉDITION

DATE

D'EXPÉDITION

REÇU EN BON ÉTAT

Signé:

Date:

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Rapport de fin de

Certificate of Conformance

SABIC Polymershapes

1665 55th Avenue
Dorval, Quebec,
H9P 2W3

Date: July 21/2016

Attn: RECEIVING DEPARTMENT

Customer P.O. Number: PO33092

To: DART AEROSAPCE LTD.

Sales Order No: 93024046

Address: 1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Manufacturer's Reference: N/A

Our Reference: N/A

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Quantity	Description	Lot Number/Spec.
24 SHTS.	LEXAN F6006 GY5B133 SHEET .093 X 52" X 96"	SN1337 FAR-25.853F1AI

SABIC Polymershapes

By:

Oleg Kuchyn

Title:

Quality Coordinator

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20/07/2016

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Product Quality Documentation

CERTIFICATE OF COMPLIANCE

Customer Order Number	Customer Part Number	Sales Order Number	Material, Grade and Color
Lot Number	Shipped From	N/A	F6006 GY5B133
SN1337	DAS 9	N/A	Date Shipped
			Shippers Number

Specification

PRODUCT SPEC

Specification Originator

SPECIALITY FILM & SHEET

Specification-Comments

IT IS HEREBY CERTIFIED THAT THE PRODUCT INDICATED ABOVE CONFORMS TO OUR STANDARD INTERNAL SPECIFICATIONS FOR THE DESIGNATED MATERIAL. THIS CERTIFICATION IS SUBJECT TO OUR STANDARD CONDITIONS OF SALE APPLYING TO PRODUCTS SOLD BY SABIC INNOVATIVE PLASTICS.

RESIN LOT NO.LXGDPP DIMENSIONS: .093 IN, 52 X 96 IN

TEST	CASE	REQUIREMENTS		RESULTS	AUD DATE	ASTM METHOD CUST CODE
		MIN	MAX			
LOT DATA:						
GAUGE		.0884	.0977	.0945 INCHES		
		2.2454	2.4816	2.4003 MILLIMETER		
WIDTH		51.9900	WEB	52.6250 INCHES		
		1320.5460	.0000	1336.6750 MILLIMETER		
LENGTH		96.5000	97.0000	96.8750 INCHES		
		2451.1000	2463.8000	2460.6250 MILLIMETER		
REFLT 10	ILL D65 DE*	.0000	1.0000	.8500		
GLOSS	CS1 60 U TOP	.1000	4.0000	2.7600 GLOSS UNITS		D523
SHRINK	LEXAN	.0000	20.0000	5.6600 PERCENT		
WARPAGE		.0000	.3000	2000 INCHES		
		.0000	7.6200	5.0800 MILLIMETER		
SQUARE		.0000	.2500	.2500 INCHES		
		.0000	6.3500	6.3500 MILLIMETER		
VISUAL		PASS	PASS	PASS		
RIPPLES	DISTORTION	PASS	PASS	PASS		
DIE LINE		.0000	4.5000	4.5000		
FAA 60	EXT TIME	.0000	15.0000	.0000 SEC		
FAA 60	LENGTH	.0000	6.0000	1.0000 INCHES		
		.0000	152.4000	25.4000 MILLIMETER		
FAA 60	DRIP TIME	.0000	3.0000	.0000 SEC		

LEE CARR

Quality Manager

If you have any questions concerning this, please contact:

PAUL VAN LAREN

Manufacturing Manager

LEE CARR

1-905-373-3862

20/07/2016

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Product Quality Documentation

LETTER OF CERTIFICATION

Customer Order Number	Customer Part Number	Sales Order Number	Material, Grade and Color	
		N/A	F6006	GY5B133
Lot Number	Shipped From	Date Shipped		Shippers Number
SN1337	N/A			

Specification

FAR 25.853F1A1

Specification Originator

FEDERAL AVIATION ADM.

Specification Comments

IT IS HEREBY CERTIFIED THAT THE PRODUCT INDICATED ABOVE CONFORMS TO THE SPECIFICATION LISTED HEREIN FOR THE DESIGNATED MATERIAL. THIS CERTIFICATION IS SUBJECT TO OUR STANDARD CONDITIONS OF SALE APPLYING TO PRODUCTS SOLD BY SABIC INNOVATIVE PLASTICS.

RESIN LOT NO. LXGDPP DIMENSIONS: .093 IN, 52 X 96 IN

TEST	CASE	REQUIREMENTS		RESULTS	AUD DATE	ASTM METHOD CUST CODE

		MIN	MAX			
LOT DATA:						
FAA 60	EXT TIME	.0000	15.0000	.0000	SEC	
FAA 60	LENGTH	.0100	6.0000	1.0000	INCHES	
		.2540	152.4000	25.4000	MILLIMETER	
FAA 60	DRIP TIME	.0000	3.0000	.0000	SEC	

LEE CARR

Quality Manager

If you have any questions concerning this, please contact:

PAUL VAN LAREN

Manufacturing Manager

LEE CARR

1-905-373-3862

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MLEX-083-F6006-07

PO / BATCH NO.: P033082 / M135322

DATE: 16-08-16

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: .093

QUANTITY RECEIVED: 24 sheet

THICKNESS RECEIVED: .093

QUANTITY INSPECTED: 24

SHEET SIZE ORDERED: 52" x 96"

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 52" x 96"

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	LEXAN F6006 GY5B133
CORRECT REF # TO LINK CERT	(Y) N	P033082 / S01337
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>9</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>16-08-16</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33092**

Purchase Order Date 7/20/2016

PO Print Date 7/20/2016

Page Number 1 of 2

Order From :

VU-SAB001

SABIC POLYMERSHAPES
1290 OLD INNES ROAD
UNIT 713
OTTAWA, ONTARIO K1B 5M6
CANADA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613-745-7043

Ship To Contact

Ship To Phone

Ship Via: Journey Freight collect

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	MLEXS.093-F6006-07 MATERIAL: LEXAN F6006 SUEDE/POLISHED COLOR CODE: 07 GY5B133 LIGHT GREY 50 SHEET 52" X 96" = 1733 SF	GE PLASTICS LEXAN SHEET (Grey)	8/18/2016 Yes 8/18/2016		1,733.00 sf	\$6.47	\$11,219.44
DAS 9 9-89							
Rec'd 25 sheet 8 lbs. S. SP/167-25 Line Total:							\$11,219.44
2	71401-45 Procurement Quality Clauses A005 RIGHT OF ENTRY A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE) A026 CERTIFICATION OF MATERIAL CONFORMANCE A040 NOTIFICATION OF QUALITY ESCAPE A041 QUALITY MANAGEMENT SYSTEM A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENTS	Procurement Quality Clause	8/18/2016 No 8/18/2016		1.00	\$0.00	\$0.00

Note:

7/20/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33092**

Purchase Order Date 7/20/2016

PO Print Date 7/20/2016

Page Number 2 of 2

Order From :

VU-SAB001

SABIC POLYMERSHAPES
1290 OLD INNES ROAD
UNIT 713
OTTAWA, ONTARIO K1B 5M6
CANADA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613-745-7043

Ship To Contact

Ship To Phone

Ship Via: Journey Freight collect

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Line Total: \$0.00

PO Total: \$11,219.44

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 7/20/2016